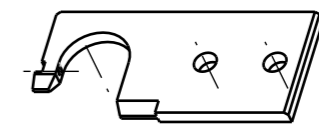
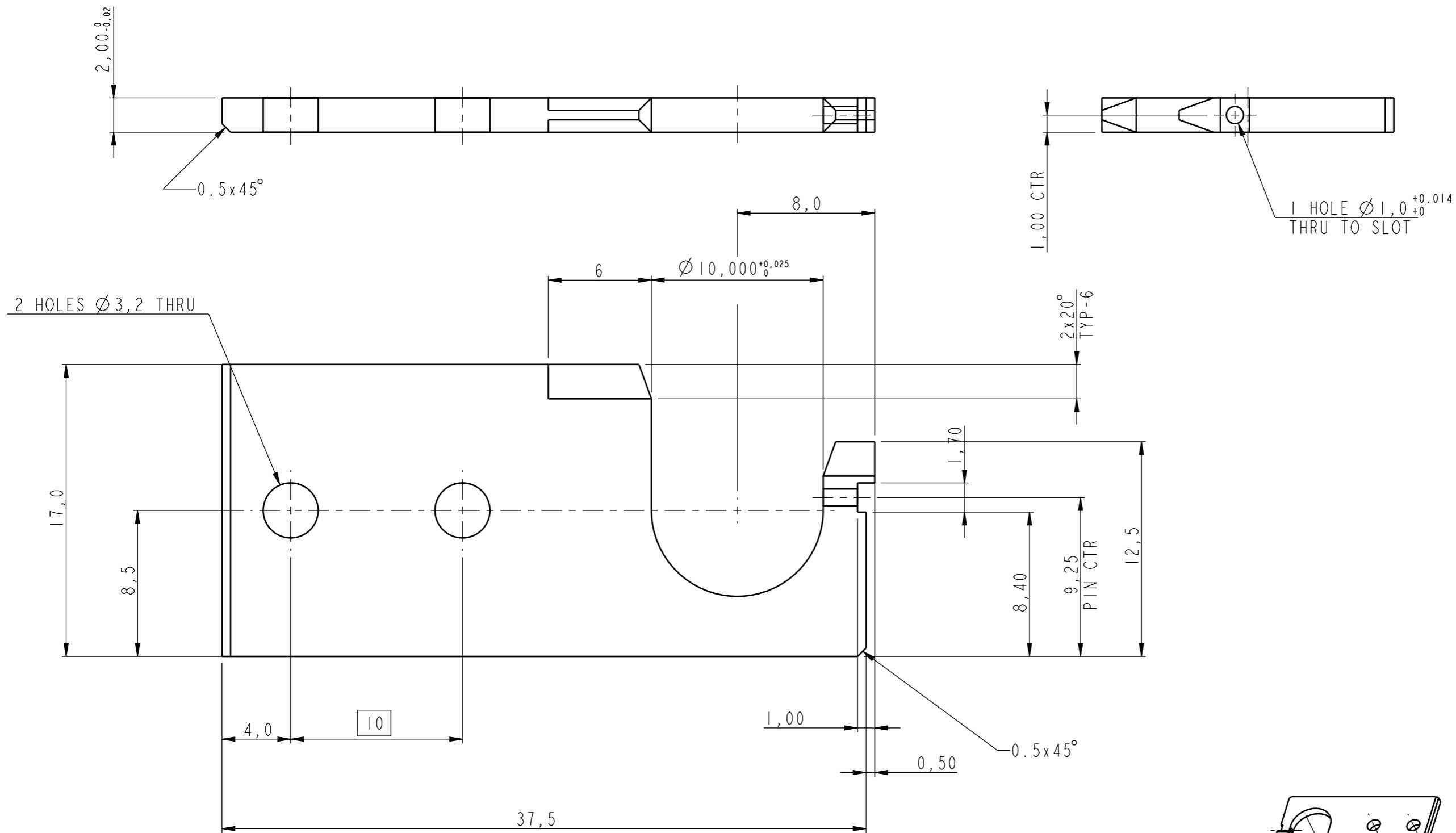


FITTER TO CLEAN FOR UHV.

DRAWING NUMBER  
DE 5152TA

REVISION

DRAWN	I. BLACKBURN
DATE	18.05.06
DCR/PROJ.	0000
APPROVED	
FIRST ISSUED	
MOD BY:	I. BLACKBURN
DATE:	06.08.09
DCR:	13232
DIM 37.5 WAS	40.5.



SCALE 1:1

**KRATOS ANALYTICAL**  
A SHIMADZU GROUP COMPANY

Wharfside  
Trafford Wharf Road  
Manchester M17 1GP  
UK  
Tel 0161 888 4400  
Fax 0161 888 4401

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THIRD ANGLE PROJECTION DRAWN TO BS 8888

UNLESS OTHERWISE STATED:  
ALL DIMENSIONS IN mm

LINEAR TOLERANCES  
X ±0.5  
X,X ±0.1  
X,XX ±0.05

ANGULAR TOLERANCES  
X° ±0.5  
X,X° ±0.2

INTERNAL RADII R0.3 MAX

REMOVE ALL BURRS AND SHARP EDGES

DRAWING NUMBER  
DE 5152TA

MATERIAL	STAINLESS STEEL BS970 316S31
FINISH	KRATOS TO ELECTRO-POLISH
REFERENCES	DE5153AA, CE5105AA
SIMILAR EQMT	
TITLE	CLAW BLADE DETAIL: SAMPLE INSERTION

SCALE 4:1

DO NOT SCALE IF IN DOUBT ASK

SHEET SIZE = 420 X 297

DRAWING NUMBER  
DE 5152TA  
SHEET 1 OF 1