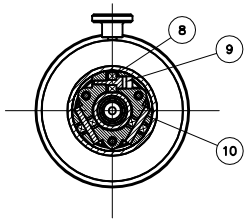
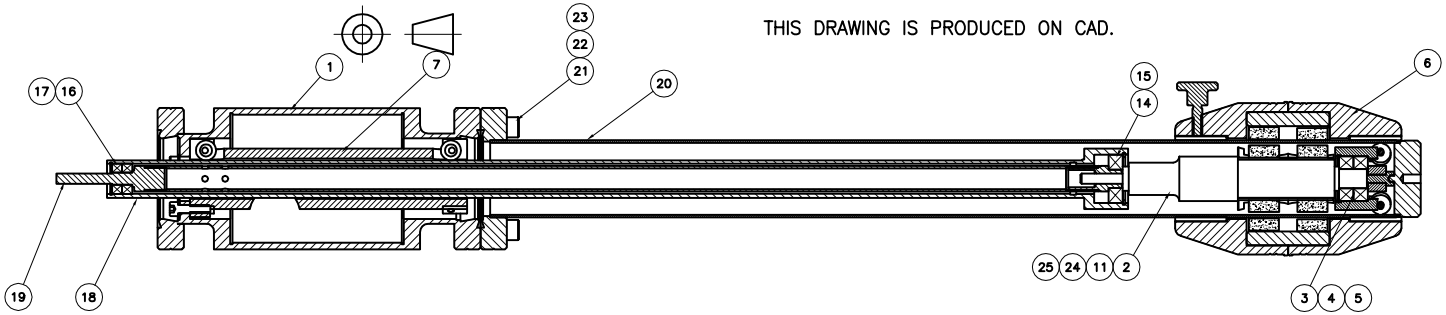
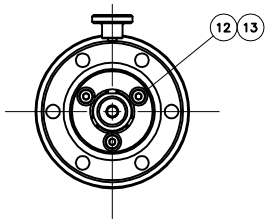
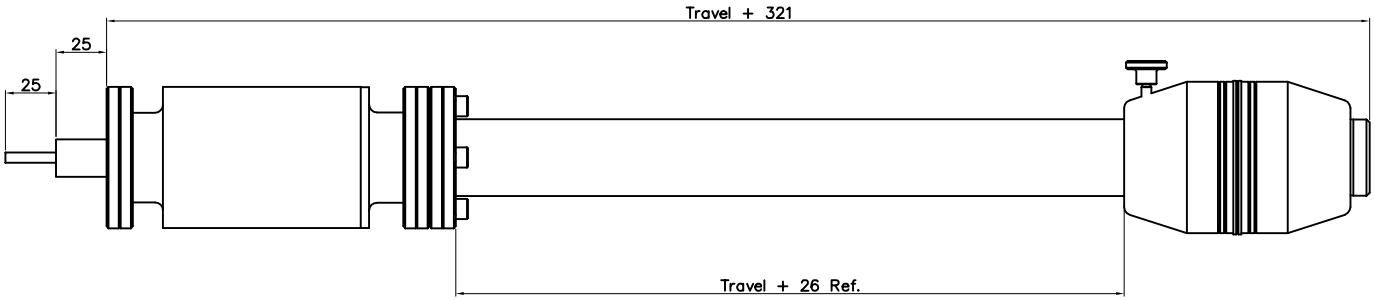
DO NOT SCALE DRG

THIS DRAWING IS PRODUCED ON CAD.









DC2410	–	–	–	–	–
DC2409	–	–	–	–	–
DC2408	–	–	–	–	–
DC2407	–	–	–	–	–
DC2406	–	–	–	–	–
DC2405	MLRD209	DC2440	DC2420	DC2460	914 (36")
DC2404	–	–	–	–	–
DC2403	MLRD206	DC2438	DC2418	DC2458	610 (24")
DC2402	MLRD204	DC2437	DC2417	DC2457	460 (18")
DC2401	MLRD203	DC2436	DC2416	DC2456	305 (12")
Drg No:	MODEL	ITEM A	ITEM B	ITEM C	TRAVEL

ITEM	PART No.	DESCRIPTION	QTY
25	XSCS0204	SCREW SET M2x4 $	2
24	DE22083A	CORE MAGNET ASSEMBLY	1
23	ACUC38	GASKET COMMERCIAL (10)	0.1
22	XWAP06	WASHER PLAIN M6 S/S $	6
21	XSCC0635	SCREW CAP HD 6.0x35 $	6
20	DC24562A	MLR/MLRD OUTER TUBE	1
19	DC24162A	ROTATION TUBE ASSEMBLY	1
18	DC24362A	GUIDE TUBE ASSEMBLY	1
17	XCIZ035	CIRCLIP EH–15 SPIROLOX	1
16	LBEA04C	XBEA04 LUB 05:1C $	2
15	XCIZ034	CIRCLIP EH–24 SPIROLOX	1
14	LBEA034C	XBEA034 LUB 05: 1C. $	1
13	XWAP04	WASHER PLAIN M4 S/S A4 $	3
12	XSCC0416	SCREW CAP HD 4.0x16 $	3
11	XSCC0306	SCREW CAP M3X6 $	8
10	XPID0320	PIN DOWEL 3.0 x 20.0 S.S.	4
9	DC08023A	ECCENTRIC PIN	2
8	LBEA16C	XBEA16 LUB 05:1C. $	6
7	DC03012B	CAST HOUSING MACH(I0236)P	1
6	DE22022A	MLRV MAG. HOUSING ASSY.	1
5	XWAS04	WASHER SCHNORR M4 x 0.3 $	1
4	XSCC0416	SCREW CAP HD 4.0x16 $	1
3	DC24153A	REAR BEARING ASSEMBLY	1
2	DC24123A	CORE SUPPORT	1
1	DC24112A	HOUSING	1

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REVISION	DATE	ISSUE	REVISION	DATE	ISSUE
			Added M2 set screws	04/01/00	2
			ORIGINAL ©Vacuum Generators	23/11/98	1

DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED

REMOVE ALL BURRS AND SHARP EDGES

0 50 MILLIMETRES FULL SCALE 50

SCALE NTS

MATERIAL– SEE BOM

FINISH– CLEAN

DRAWN BY RMS

VACUUM GENERATORS

TOLERANCE UNLESS OTHERWISE STATED
DIM'N 0 ± 1mm
DIM'N 0.0 ± 0.2mm
DIM'N 0.00 ± 0.1mm
ANGLE ± 0° 30'
SURFACE FINISH 1.6u

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TITLE MLRD ASSEMBLY

DRG No DC2401 A 1