



DRAWING NUMBER	
<b>CE5105AA</b>	
REVISION	
DRAWN	I.BLACKBURN
DATE	22.05.06
DCR/PROJ.	
APPROVED	
FIRST ISSUED	
MOD BY:	I.BLACKBURN
DATE:	12.09.06
DCR:	10803
ITEM 2 MODIFIED, ITEMS 18, 55, 56, 58 ADDED.	
MOD BY:	I.BLACKBURN
DATE:	09.11.06
DCR:	10955
ITEM 32 ROTATED 90° NOTE ADDED ABOUT ORIENTATION ITEM 19 ADDED.	
MOD BY:	I.BLACKBURN
DATE:	27.11.06
DCR:	10934
ITEM 19 AND NOTE #2 ADDED.	
MOD BY:	A.FLEETWOOD
DATE:	24.04.07
DCR:	10655
ITEM NO 33, 34, 35 ADDED ITEM NO 30 DELETED	
MOD BY:	I.BLACKBURN
DATE:	01.07.08
DCR:	12369
ITEM 1 MODIFIED.	
MOD BY:	GUY HUSSEY
DATE:	27.09.08
DCR:	12576
ITEM 1 MODIFIED.	
DRAWING NUMBER	
<b>CE5105AA</b>	

<p>Wharfside Trafford Wharf Road Manchester M17 1GP UK Tel 0161 888 4400 Fax 0161 888 4401</p> <p><small>Kratos Ltd. owns the copyright of this drawing which is supplied in confidence and must not be disclosed, loaned, copied, or used for manufacturing or any other purpose without their written permission. © 2006 KRATOS LTD.</small></p>	<p>UNLESS OTHERWISE STATED: ALL DIMENSIONS IN mm</p> <p>LINEAR TOLERANCES X ±0.5 XX ±0.1 XXX ±0.05</p> <p>ANGULAR TOLERANCES X ±0.5 XX ±0.1 INTERNAL RADIi R0.3 MAX</p>	MATERIAL	SEE B.O.M. CE5105AA	SCALE	<b>0.75</b>
		FINISH	CLEAN FOR UHV	DO NOT SCALE IF IN DOUBT ASK	
REFERENCES	SINTEF	SHEET SIZE = 595 X 420			
SIMILAR EQMT	CE3531AA	DRAWING NUMBER	<b>CE5105AA</b>		
TITLE	<b>SAMPLE INSERTION ASSEMBLY</b>	SHEET 1 OF 1			

THIRD ANGLE PROJECTION DRAWN TO BS 8888

REMOVE ALL BURRS AND SHARP EDGES